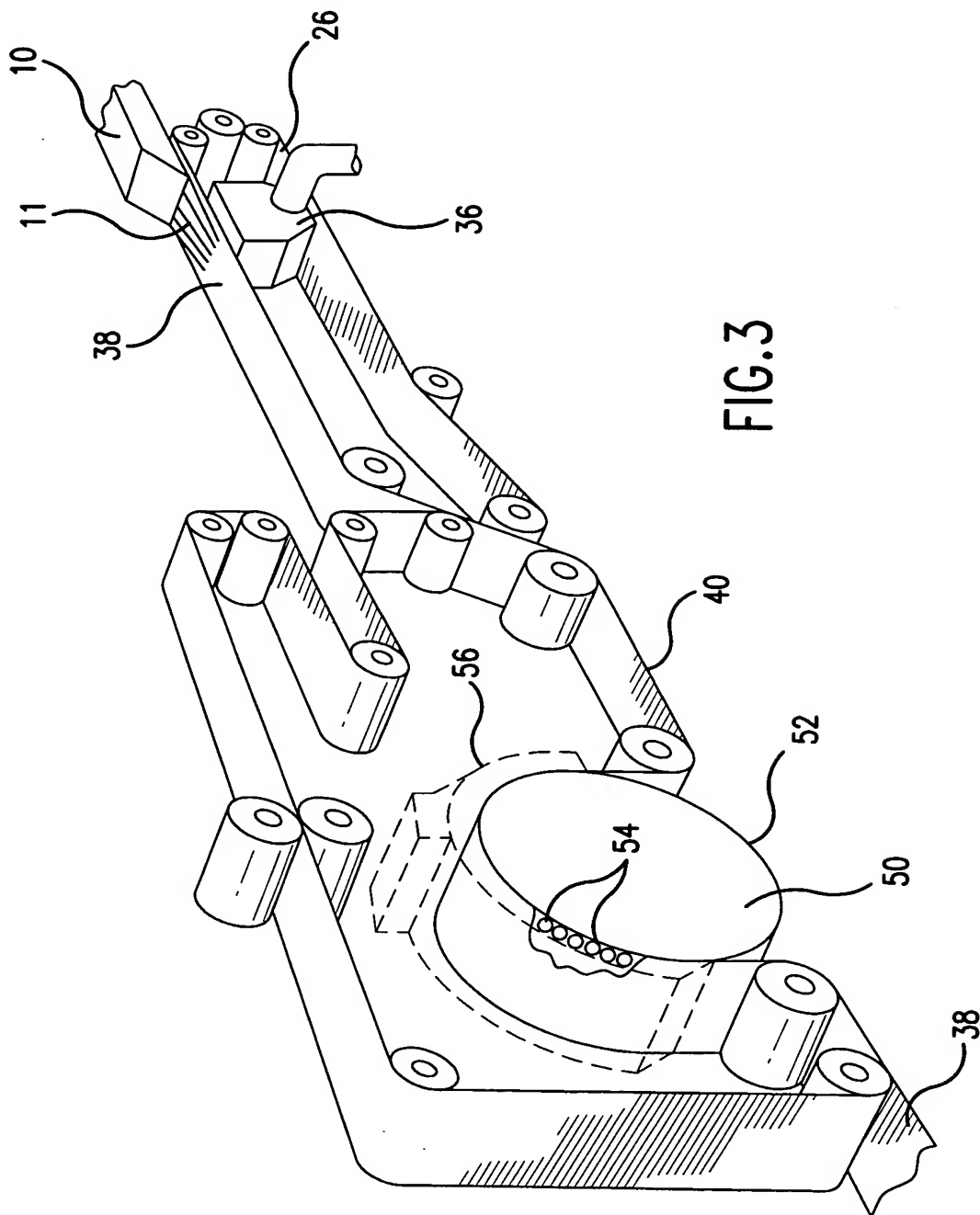
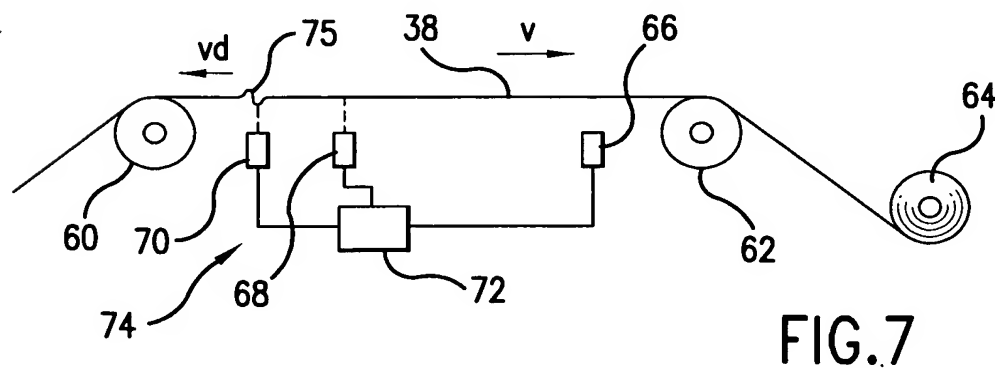
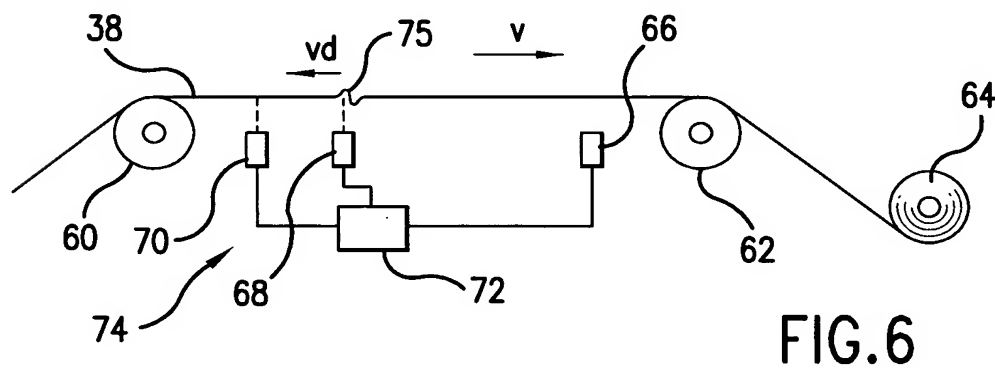
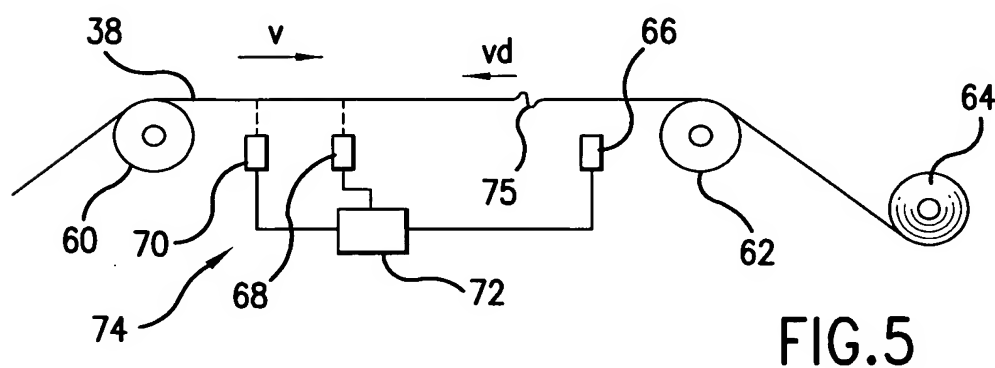
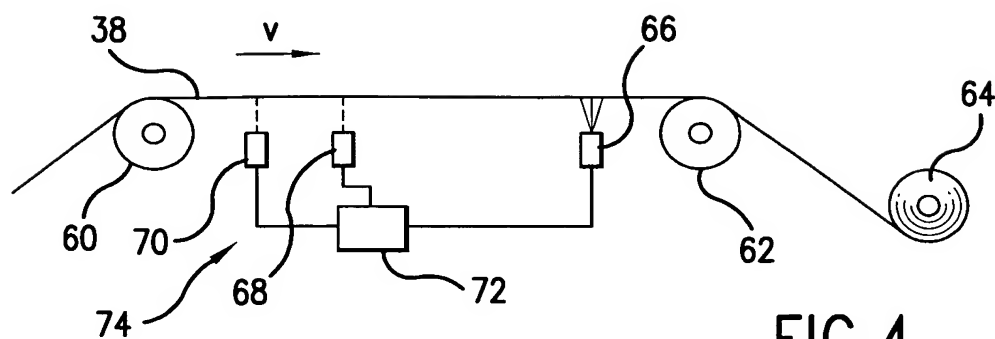


FIG. 1







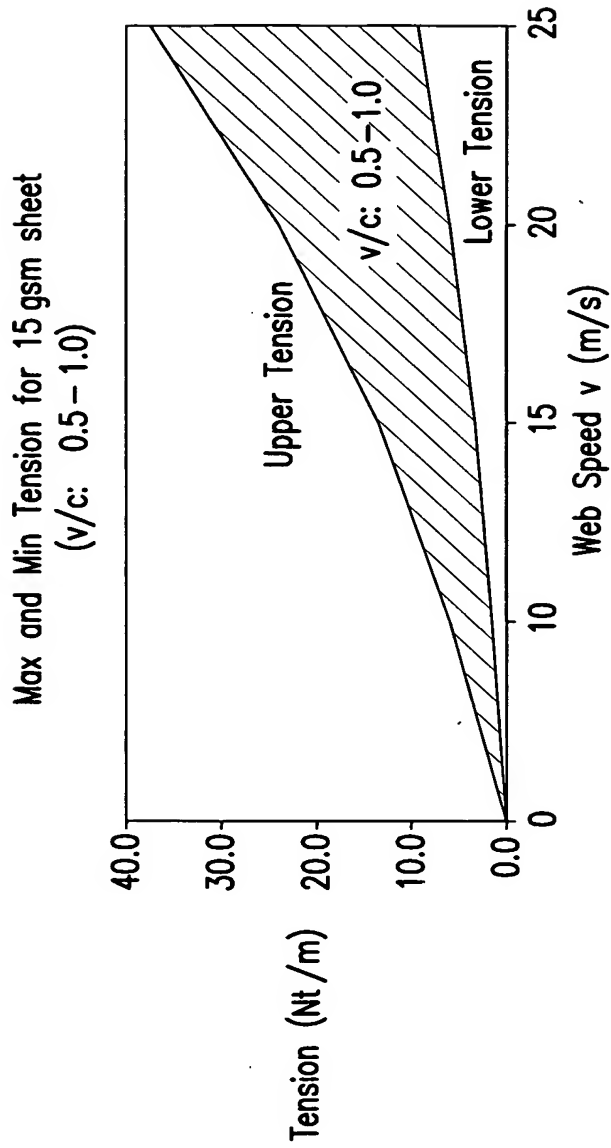


FIG.8

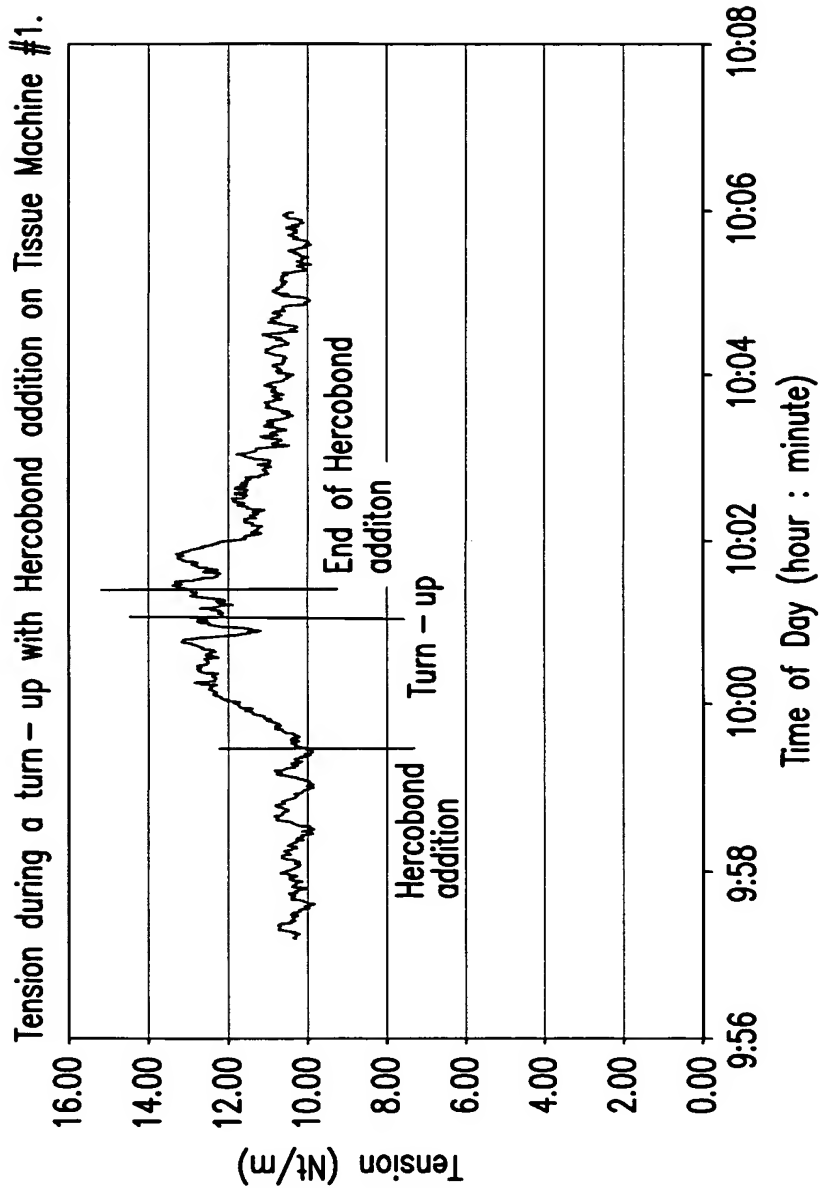


FIG.9

Tension during a turn - up without Hercobond on Tissue Machine #1.

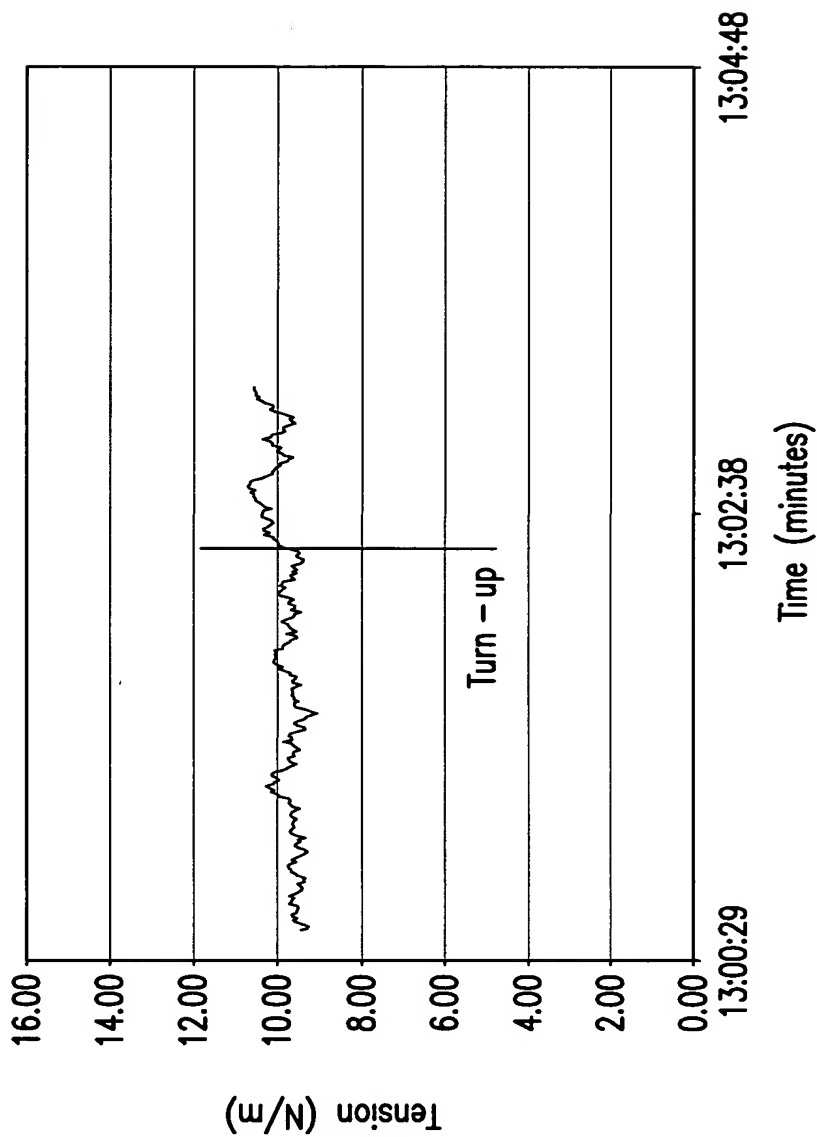


FIG.10

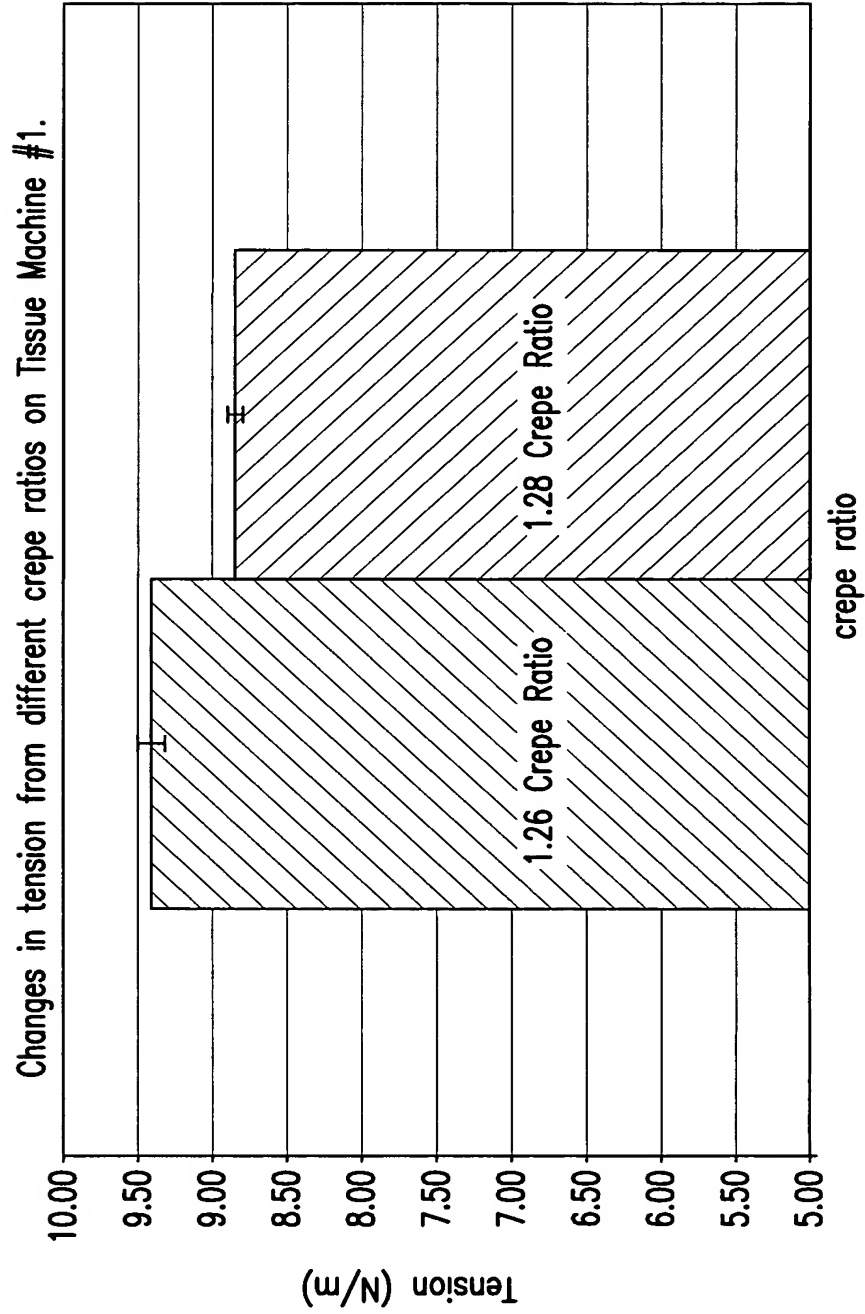


FIG.11



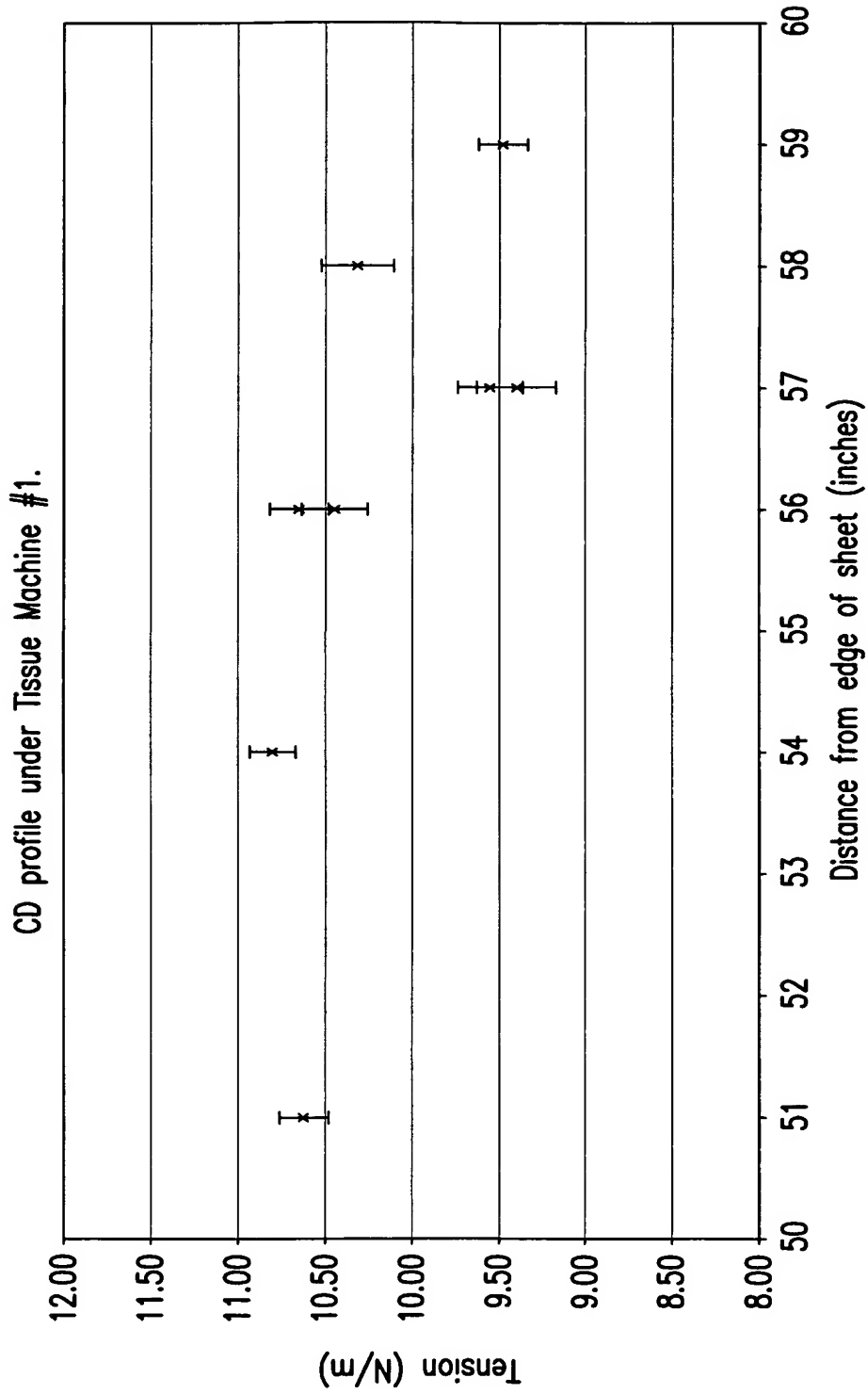


FIG.12

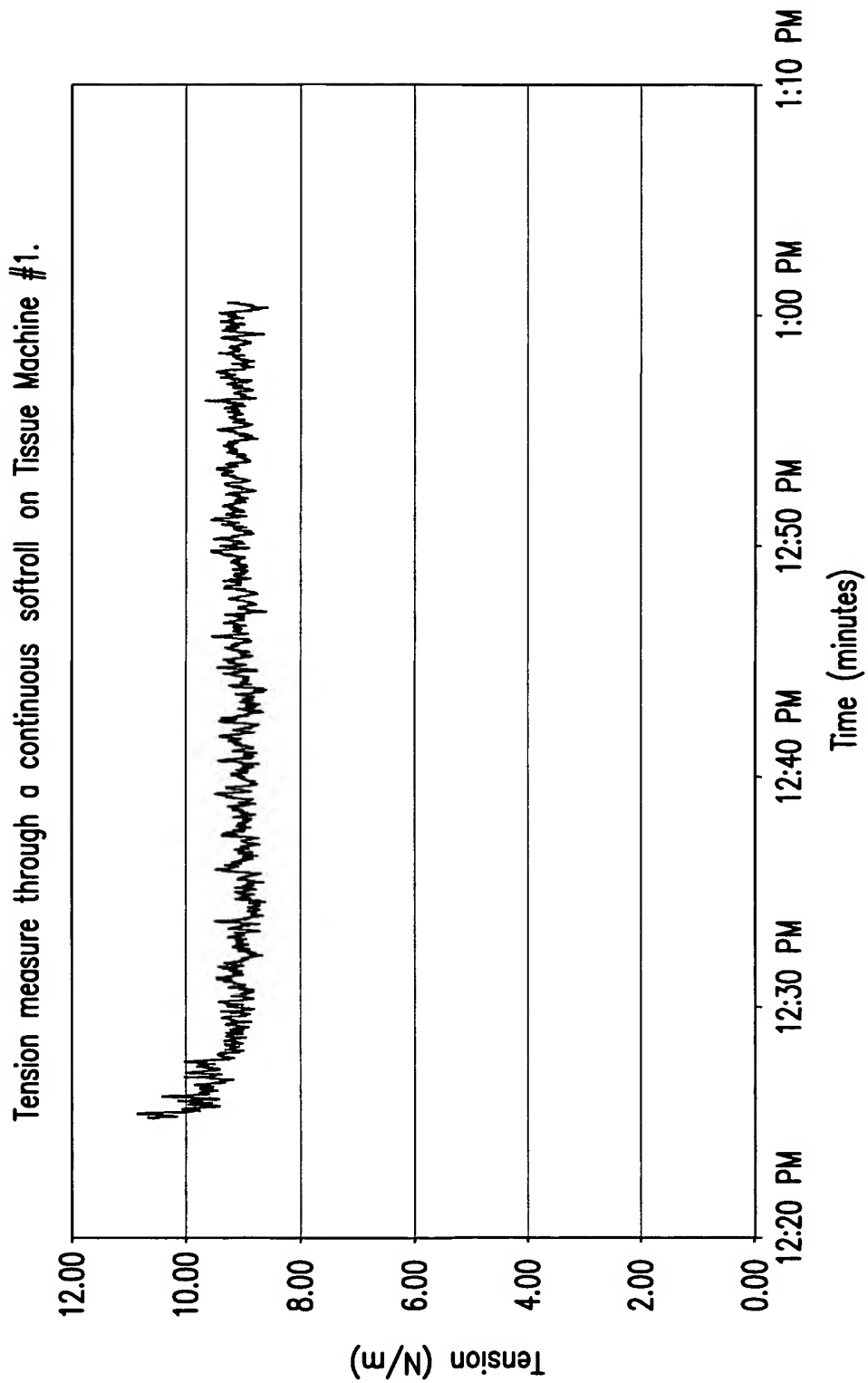


FIG.13



Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

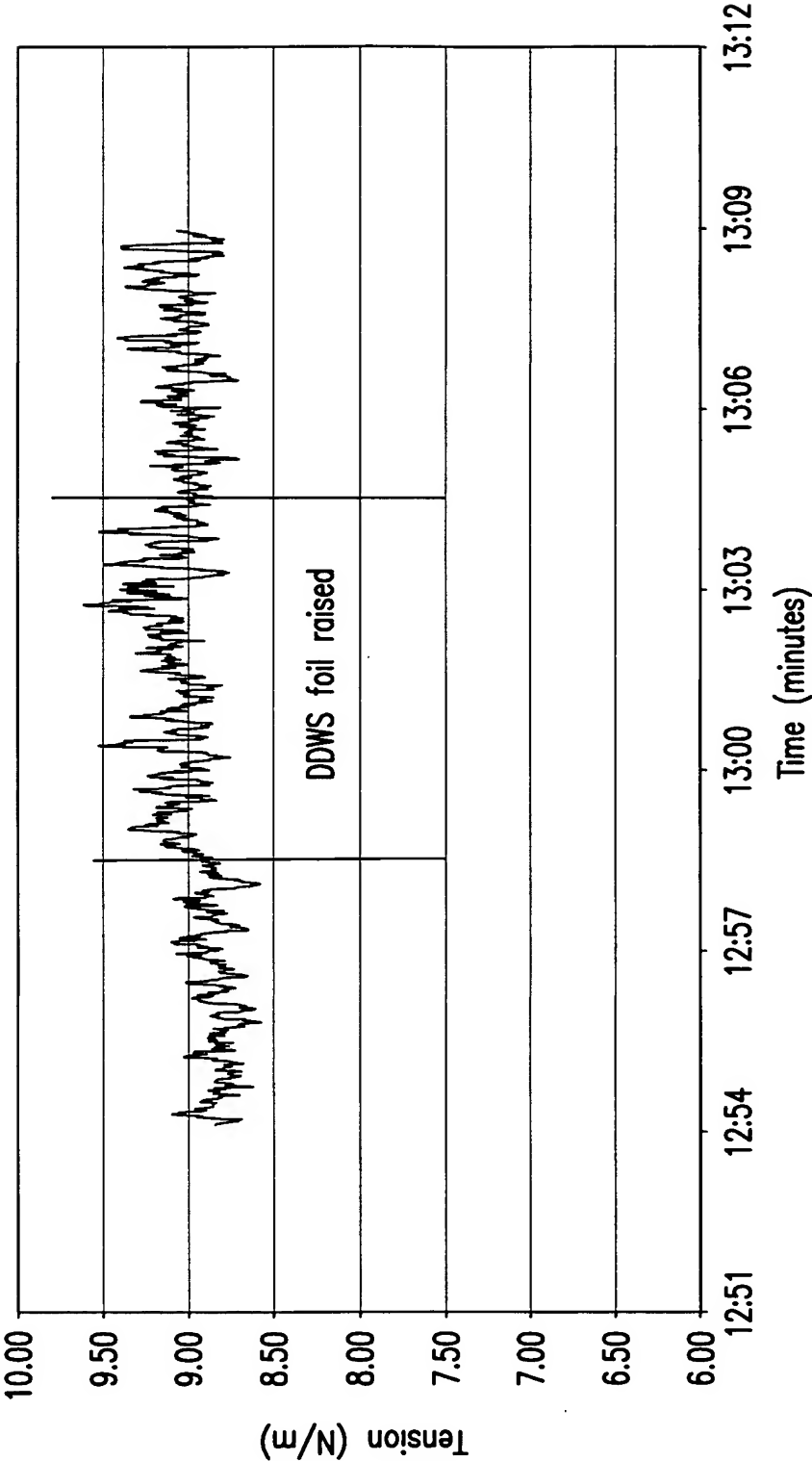


FIG.14

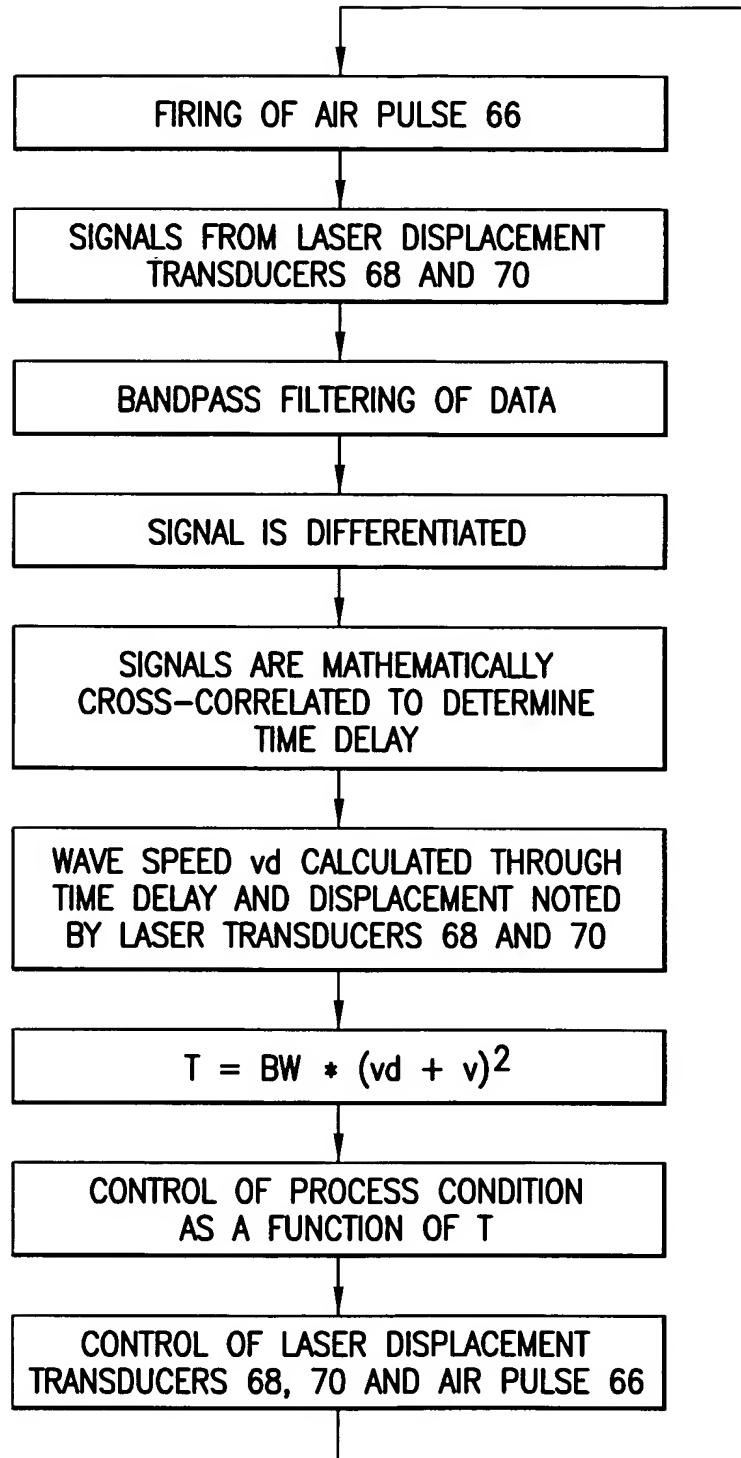


FIG.15